







SECTION B-B

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm\,0.030$ ") DRILLED AND GAS CUT EDGES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF

DESCRIPTION

PLATFORM SUPPORT RAIL BRACING (PIPE NOT INCLUDED)



Support Team: 1-888-753-7446

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

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CPD NO.		O.	DRAWN BY		ENG. APPROVAL		PART NO.	
			JFS	3/18/2020	5/10/2020			VZWSMART-PLK2
	CLASS	SUB	DRAWING USAGE		CHECKED BY		DWG. NO.	
	87	02		SHOP	вмс	5/10/2020		VZWSMART-PLK2